

Job Instructions For:	
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Important Steps in the Operation	Key Points	Reasons
A logical segment of the operation when something happens to advance the work	Anything in the step that might - <ul style="list-style-type: none"> • “make or break” the job • injure the worker or others • make the work easier to do (i.e. “knack”, “trick”, • tolerances, special timing, or a bit of special information 	Reasons for the key Points
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